Docket No.: BRAKEMANN Serial No.: 09/769.217

IN THE CLAIMS:

Amend the following claims:

P

- 1. (Amended) A tubular formed body defining a longitudinal axis and including several layers in end-to-end disposition which are made of lined corrugated cardboard having flutes extending in a direction of the longitudinal axis, wherein at least some of sequentially disposed layers are securely connected to one another through a form-fitting engagement to thereby maintain a structural integrity, when the layers are rolled up.
- 2. (Amended) The formed body of claim 1 wherein the form-fitting engagement of at least some of the adjoining one of the layers is implemented through interconnection of complementary tongues and openings.

B7

9. (Amended) A tubular formed body made of several layers of rolled-up corrugated cardboard having flutes extending in a direction of the longitudinal axis, said formed body having connection means for form-fitting securement of adjoining layers.

Docket No.: BRAKEMANN Serial No.: 09/769,217

B8

17. (Amended) A formed body comprising a strip-like blank made of corrugated cardboard and subdivided in a series of sections by spaced-apart score lines extending across the blank, wherein successive sections are securely connected to one another through form-fitting engagement of a tongue formed in one section in opening formed in an adjoining one of the sections during roll-up of the blank to form a multi-layered formed body to thereby maintain a structural integrity, when the layers are rolled up.

- 739
- 21. (Amended) A method of making a formed body, comprising the steps of rolling up a strip-like blank made of several layers of corrugated cardboard and subdivided in a series of sections by spaced-apart score lines extending across the blank, and engaging a tongue of one section in an opening of another section to establish a form-fitting engagement and to thereby maintain a structural integrity, when the layers are rolled up.